

Smart Data to Smart Decisions: The Power of Digital Twins



Speakers



Ravi Subramanyan

Director of Industry Solutions Manufacturing - HiveMQ



Kelly Watt Senior Digital Twin Consultant - Digital Twin Consulting

Agenda





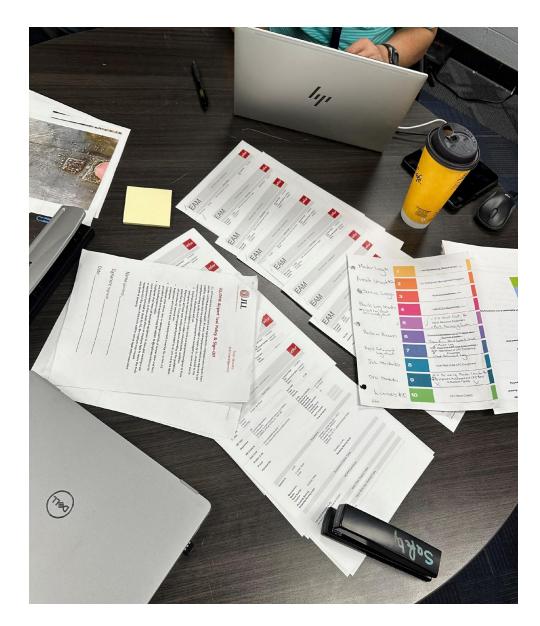
Digital Transformation and Industrial 4.0

- **Digital Twin Interoperability**
- **Real-time Data and Unified**
- Namespace
- **Digital Twin Maturity**
- **Use Cases: Industrial Use cases**
 - Demo Digital Twin application and MQTT data platform

Digital Factory

The term **"Digital Factory"** is a transformative shift in business process.

- **Beyond Paper:** At its core, the Digital Factory is about eliminating paper from the manufacturing process.
- **Smart Interactions:** Equipments communicates directly with other equipments, applications and processes.
- **Real-time Data:** Decisions are informed by live data, ensuring timely and accurate responses to ever-changing manufacturing needs.
- Big Data, Bigger Insights: By harnessing historical data and combining it with current metrics, the Digital Factory can predict future trends, preempt challenges, and optimize operations like never before.



Industry 4.0 - Enabling the Digital Factory

- Enables **real-time information** that could transform decision-making
- Powers **predictions** that could help plan more effectively and stay ahead of market trends
- Enables **autonomous** factory operations
- Use of data generated from Industry 4.0 data could create entirely **new revenue streams** for factory
- Help fully **integrate** systems/data change collaboration and decision-making
- Enables processes to be **radically transformed** with new technologies.

Industry 4.0 is a revolution, not just an evolution





How Industry 4.0 is Implemented

- **STEP 1:** Connecting, collecting, consolidating, normalizing, contextualizing and storing all data within the business.
- **STEP 2:** Analyzing and visualizing this data to turn it into actionable information.
- It's not just about automation; it's about making data-driven decisions that transform business processes.
- Use case: Overall Equipment Effectiveness (OEE), three crucial factors measured from 0%-100%.



What Components Comprise a Digital Twin?

- It is a virtual model designed to accurately reflect a physical object (asset).
- The object being studied could include an operational system such as a product line, an HVAC system, Electrical System or Data Center.
- Sensors on the object collect different aspects of asset performance, energy output, and system health where downstream analytics monitor setpoints, schedules, sequences or models to identify issues.

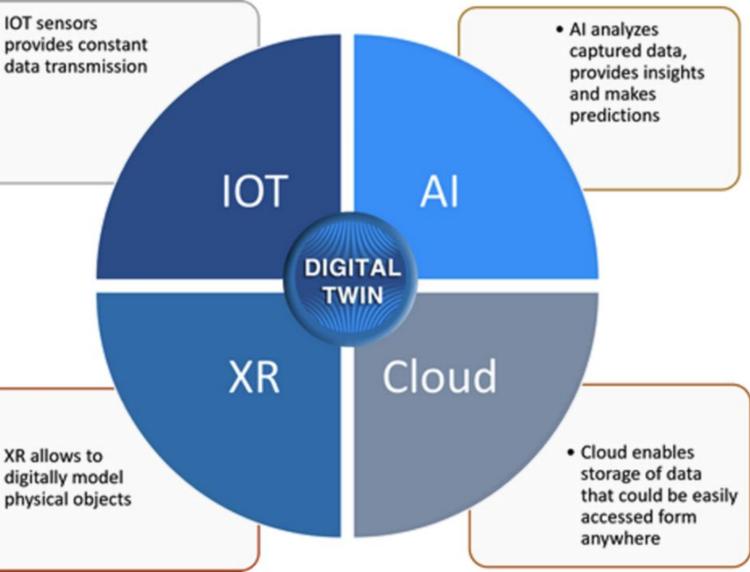
IOT sensors

XR allows to

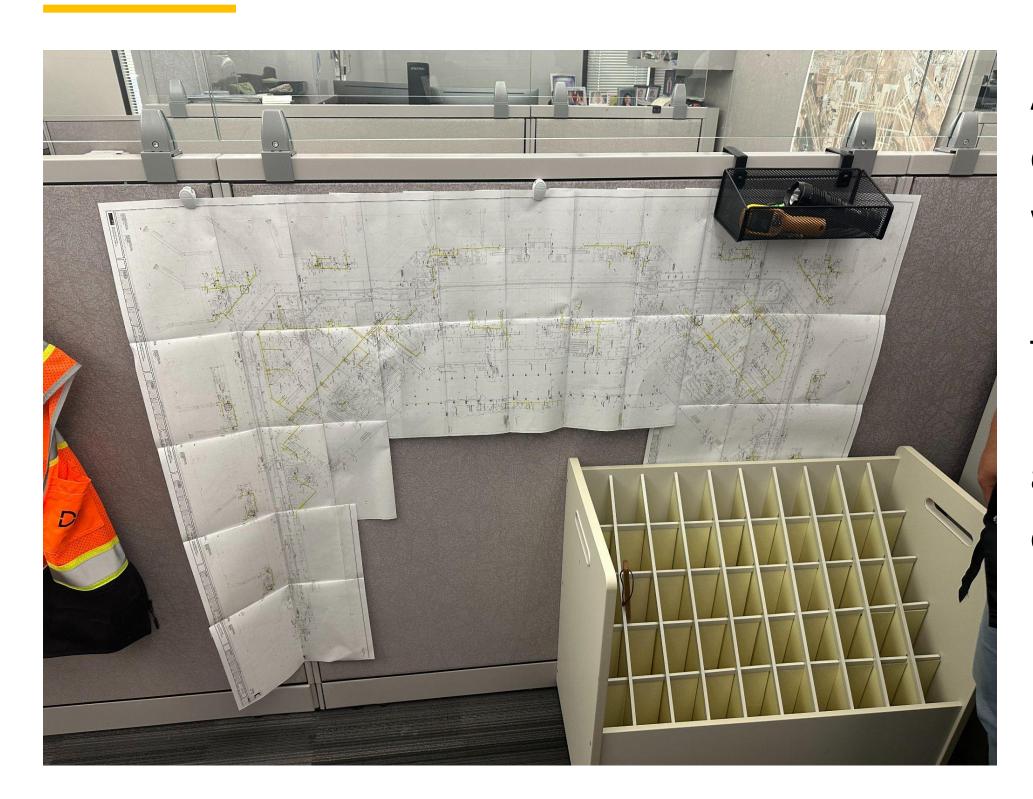
The Digital Twin Ecosystem | Image Source: sciencedirect.com

This data is then relayed to a processing system and applied to the digital copy.

Gartner estimates that by 2027, over 40 percent of large companies worldwide in the industrial sector will be using digital twins in their projects



Spatial Context is Critical To Digital Twin



A digital twin offers spatial context to the unified data, which helps with decision process.

The spatial element also provides deeper context, and draws relationships to other elements.

Visualization Provides Context

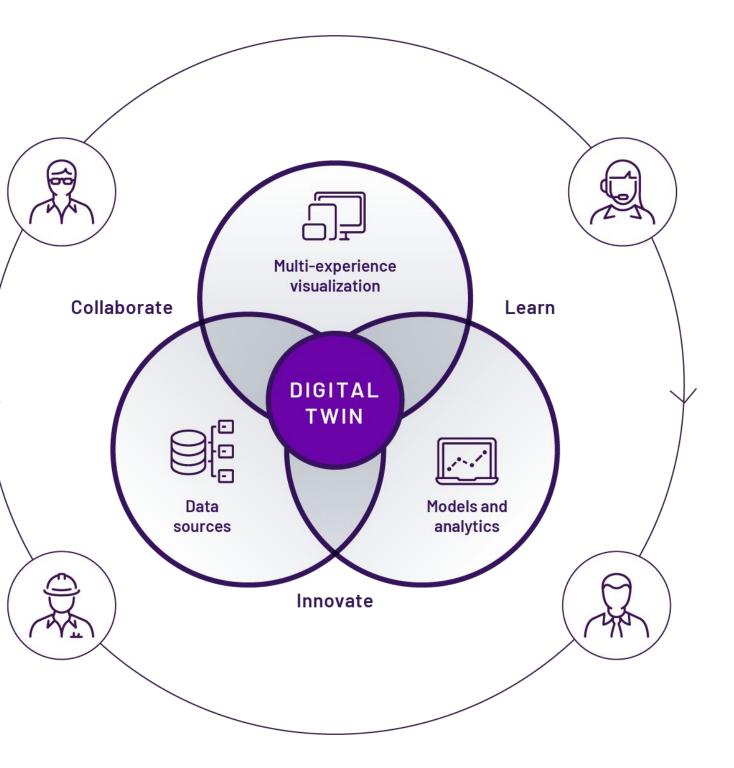
$(\cap$ 100 0.0 DATACENTER EQUIPMENT market books Orally last ingen ber Aug. (#1510) 10110 inerited. ALC: NO 10 Distant In Cold Street 100 819 819 Projection 1 NUMBER OF TAXABLE 100.00700





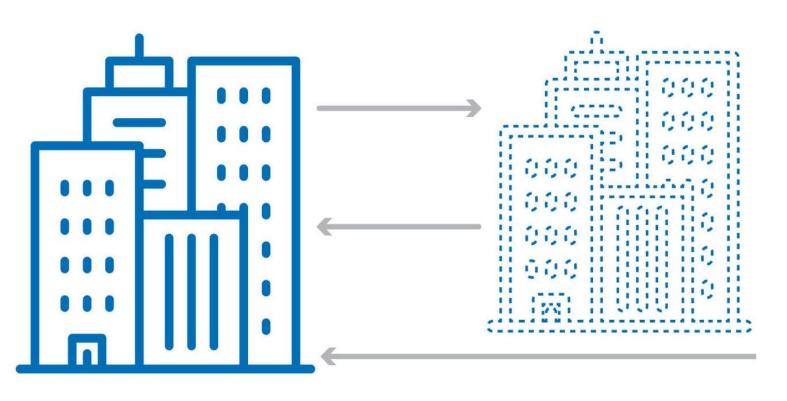
Industrial Use Cases for Digital Twins

- 1. Monitoring and Analysis
 - The digital twin is continuously updated with new data from the physical asset, or business processes, which allows for real-time monitoring and analysis.
 - Engineers, operators, and industrial decision-makers can use the digital twin to gain insights into the performance, health, and efficiency of the physical asset.
 - For instance, **predictive maintenance** can be performed by analyzing historical data and making predictions about when maintenance is required.



Industrial Use Cases for Digital Twins

- 2. Remote Control and Optimization
 - With a digital twin in place, industrial operators can make changes and adjustments to the virtual model.
 - These changes can then be tested before being applied to the physical asset.
 - This capability enables remote control and optimization of industrial processes, leading to increased efficiency and reduced downtime.

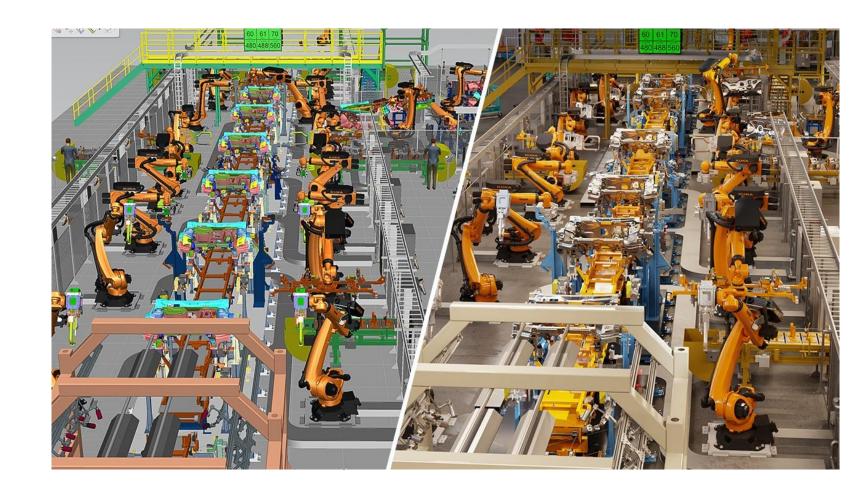


Physical twin

Digital twin

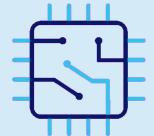
Industrial Use Cases for Digital Twins

- 3. Simulation and Scenario Planning
 - Digital twins also allow for simulations and scenario planning.
 - Industrial operators can simulate various conditions or scenarios and assess how they would impact the physical asset or system.
 - This is invaluable for decision-making and risk assessment.



Interoperable Digital Twins





Semantic Relationship & Data Orchestration

_
_
_

Visualization & Consumption Interfaces

Common Data Information Model for Interoperability, Unified Namespace Relating data in real-time with historical context drives good decision-making.

Contextualization and Intelligence Layers

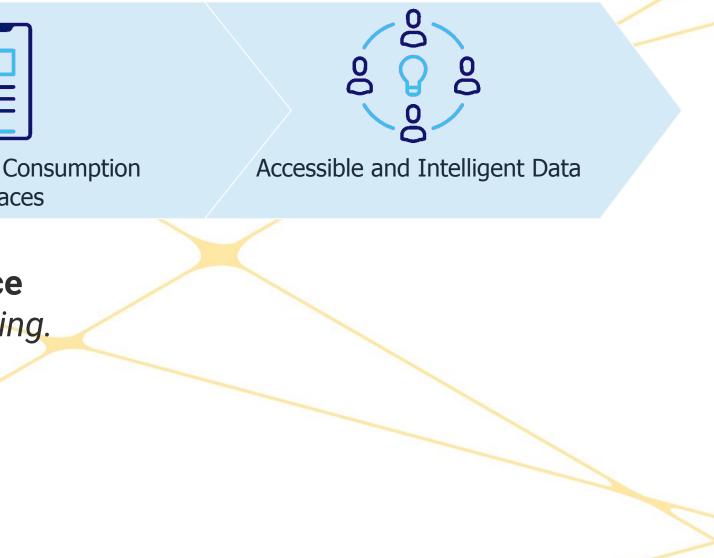
Driving higher understanding of complex problems through relationships

Visualization Interface(s) & Contextual Consumption

Tailor data to stakeholders based on their unique needs. Oversight, analysis, relate, act *IOC, workstation, mobile*

Data consumers have various needs

Surfacing the right data at the right time to provide an intelligent prepared response with detailed clear recommendations



Digital Twin Maturity Model

				Level 4 Prescriptive	Augmented Operations
			Level 3 Predictive	Real Time Analytics	Immersive Training
		Level 2 Diagnostic	Near Real-time Analytics	Optimization	Autonomous Operations
	Level 1 Descriptive	Asset Information Management	Asset Performance Management	Remote Diagnosis	Simulation Al Twins
System of Systems	3D Models and BIM	Virtual/Digital Model	Predictive Maintenance	What-if Simulations	Virtual to Physical Convergence
Common Data Environment (CDE)	 scattered, static data in systems no integration, communication or automation 	 operational & sensory data dashboard with operational insights 	 contextualized data machine learning some automation, connected data and systems 	 real time data from integrated systems situational awareness recommendations 	 continuous decision intelligence adaptive and generative AI self-sufficient

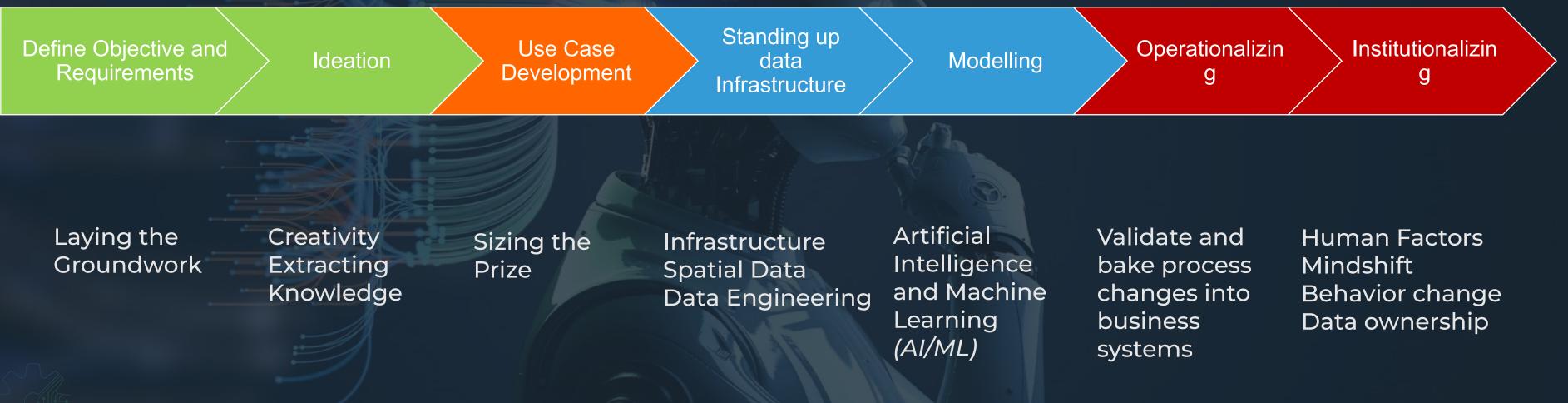
Value

Copyright © by HiveMQ. All Rights Reserved.

Level of Effort

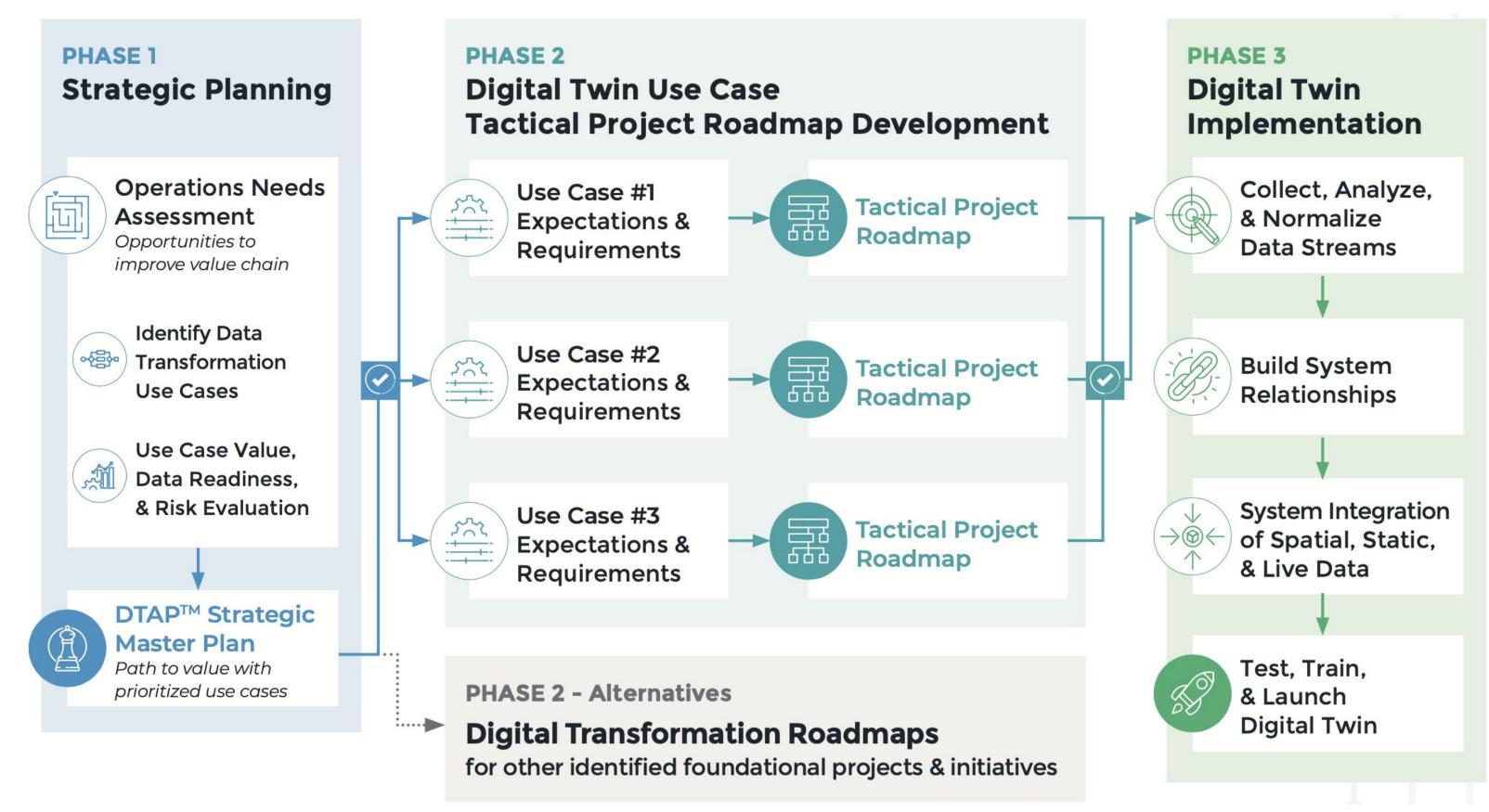
Level 5 Autonomous

So why do so many digital initiatives fail to reach their potential?



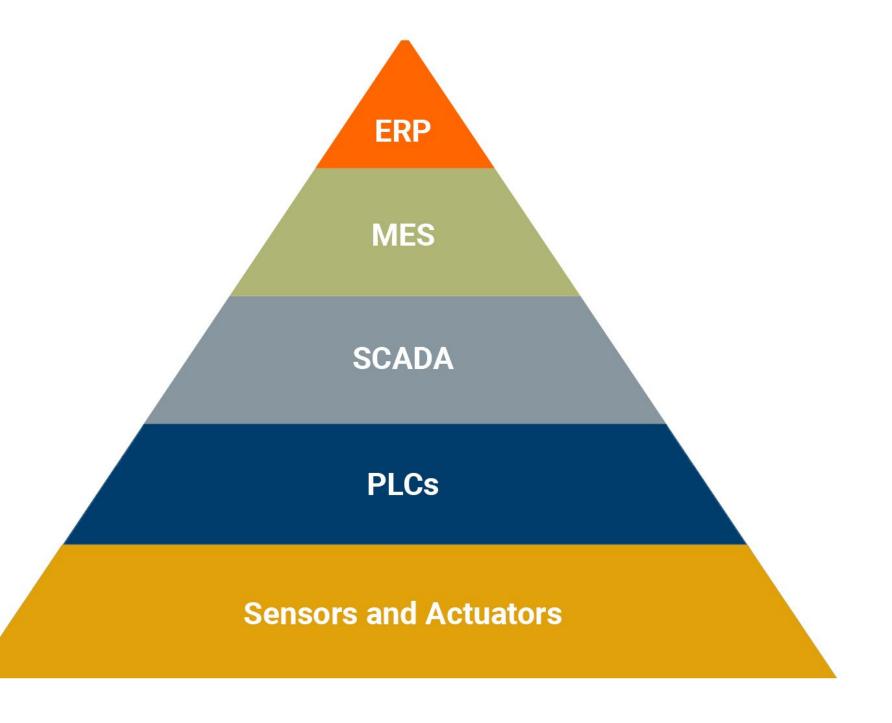
Confidential information from www.digitaltwinconsulting.com Permission required for re-use.

Digital Twin Assessment Process (DTAP[™])



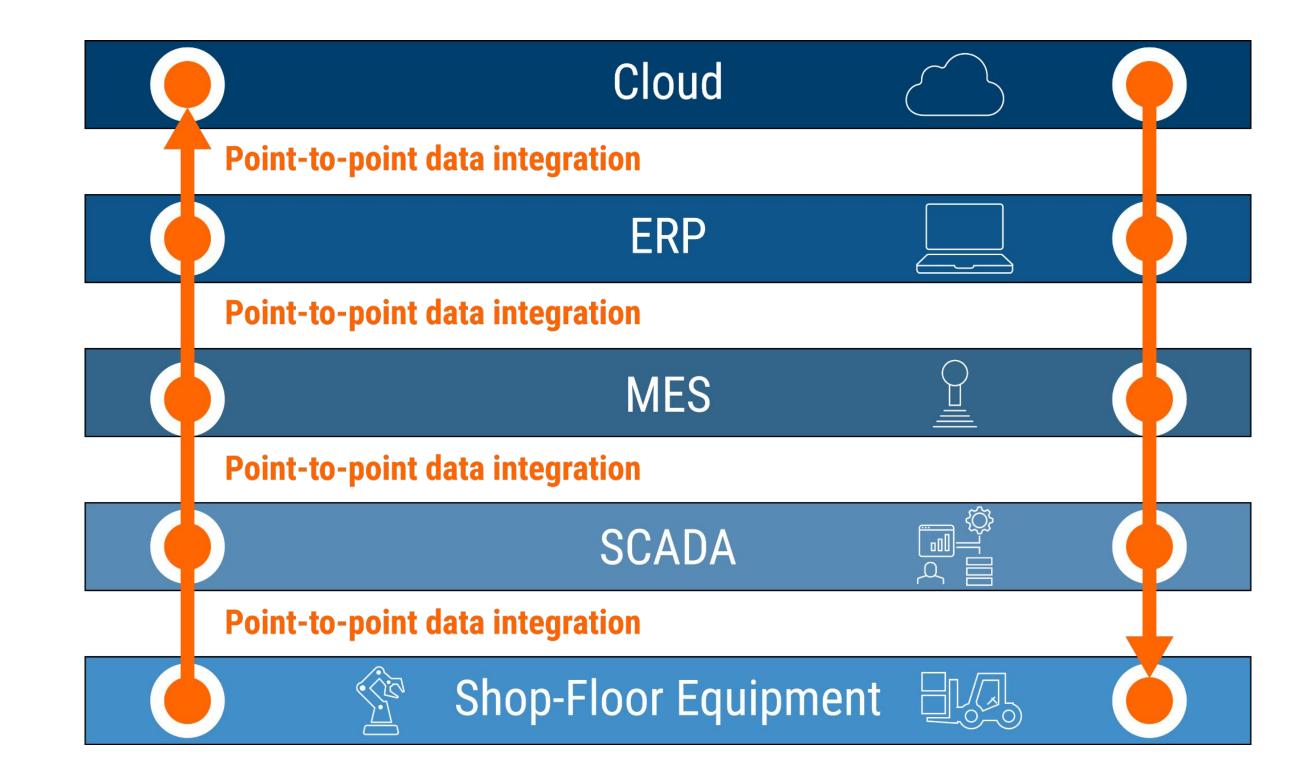


Computer Integrated Manufacturing (CIM) Pyramid

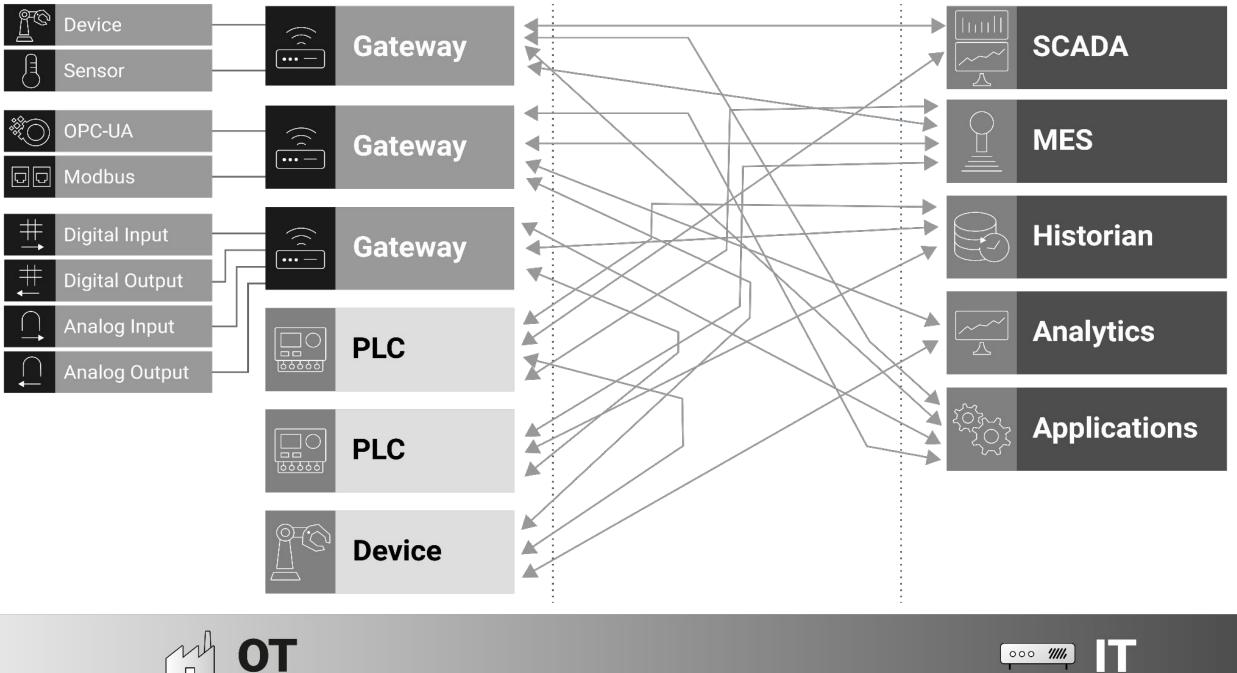




Traditional Industrial Data Integration



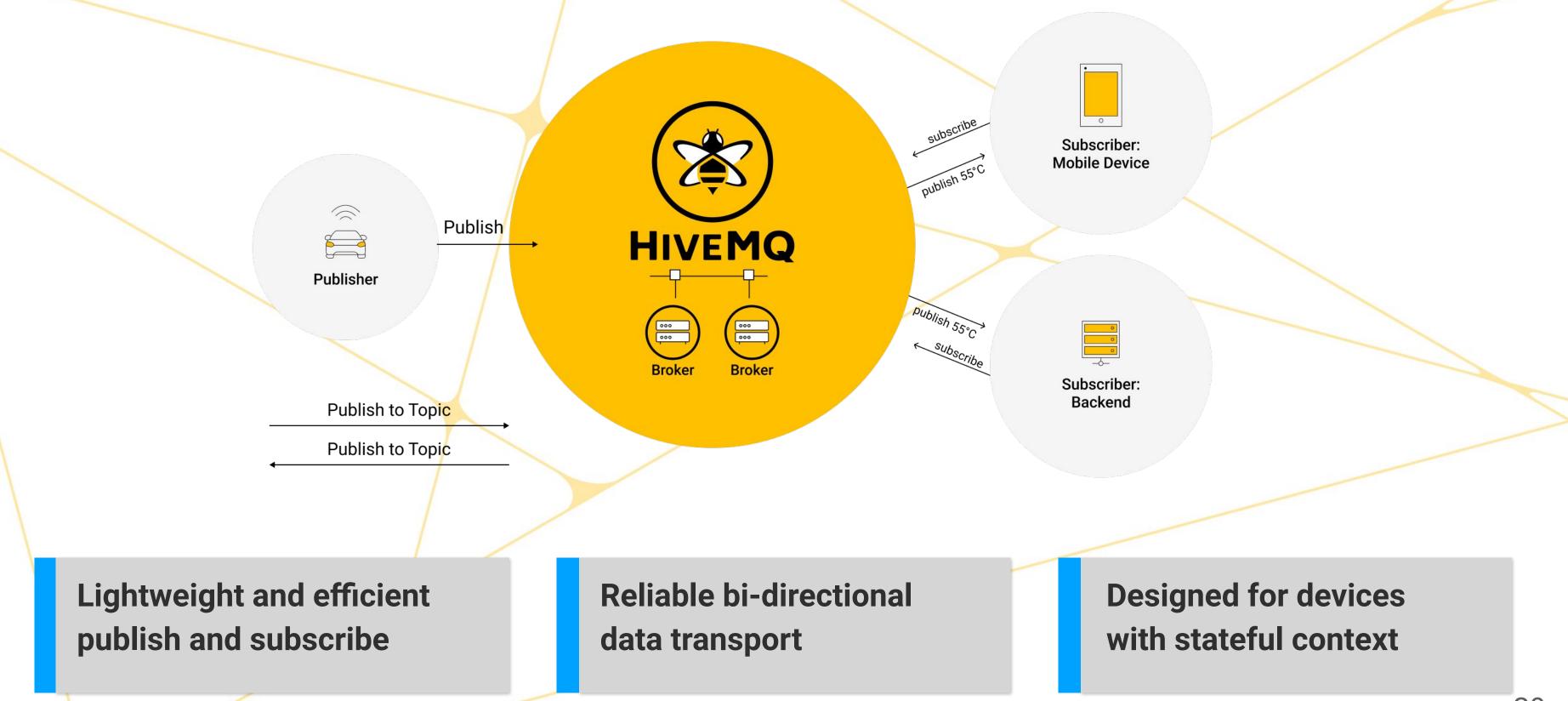
Traditional Industrial Data Integration



UT UT

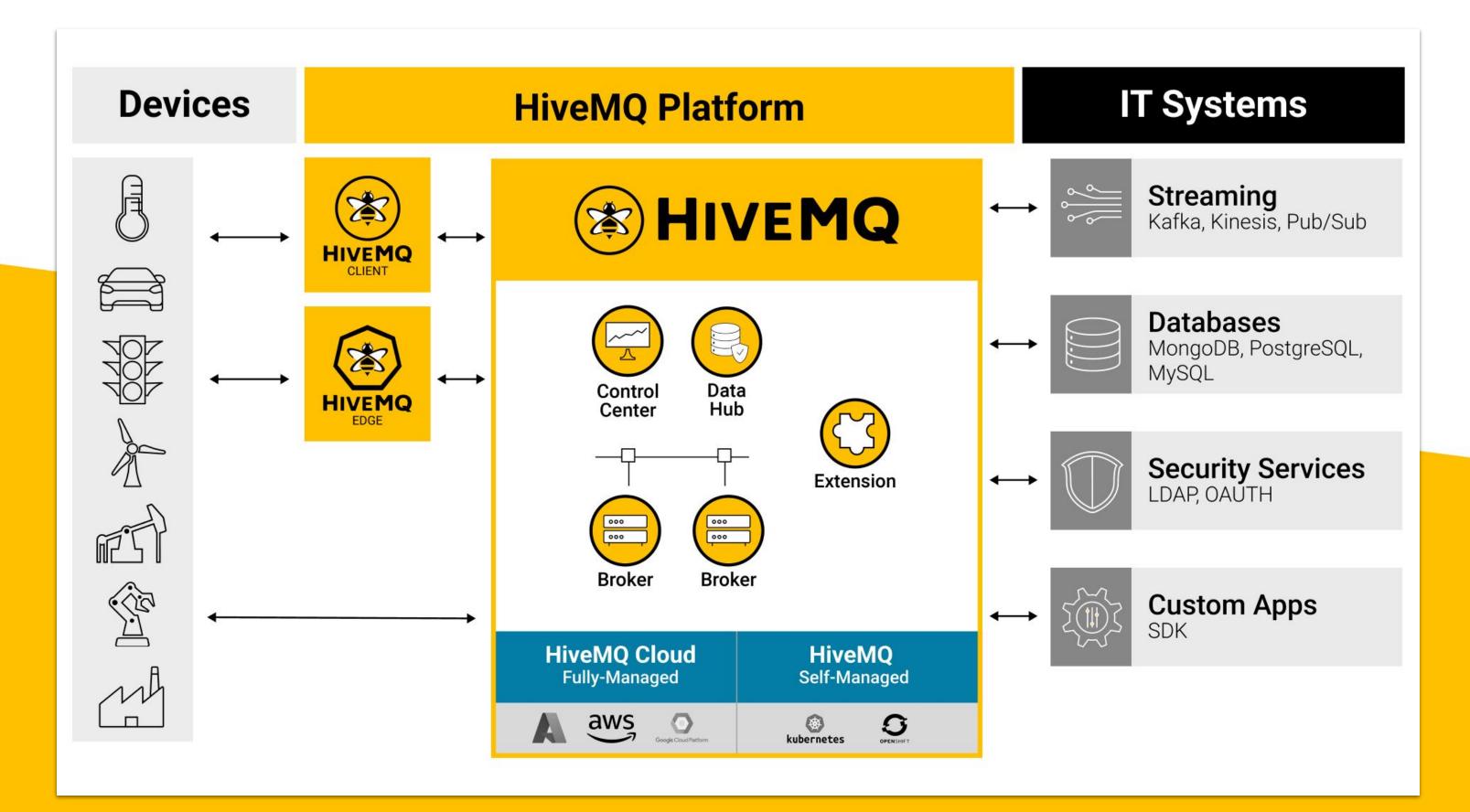
© HiveMQ GmbH

MQTT - the de facto loT standard protocol



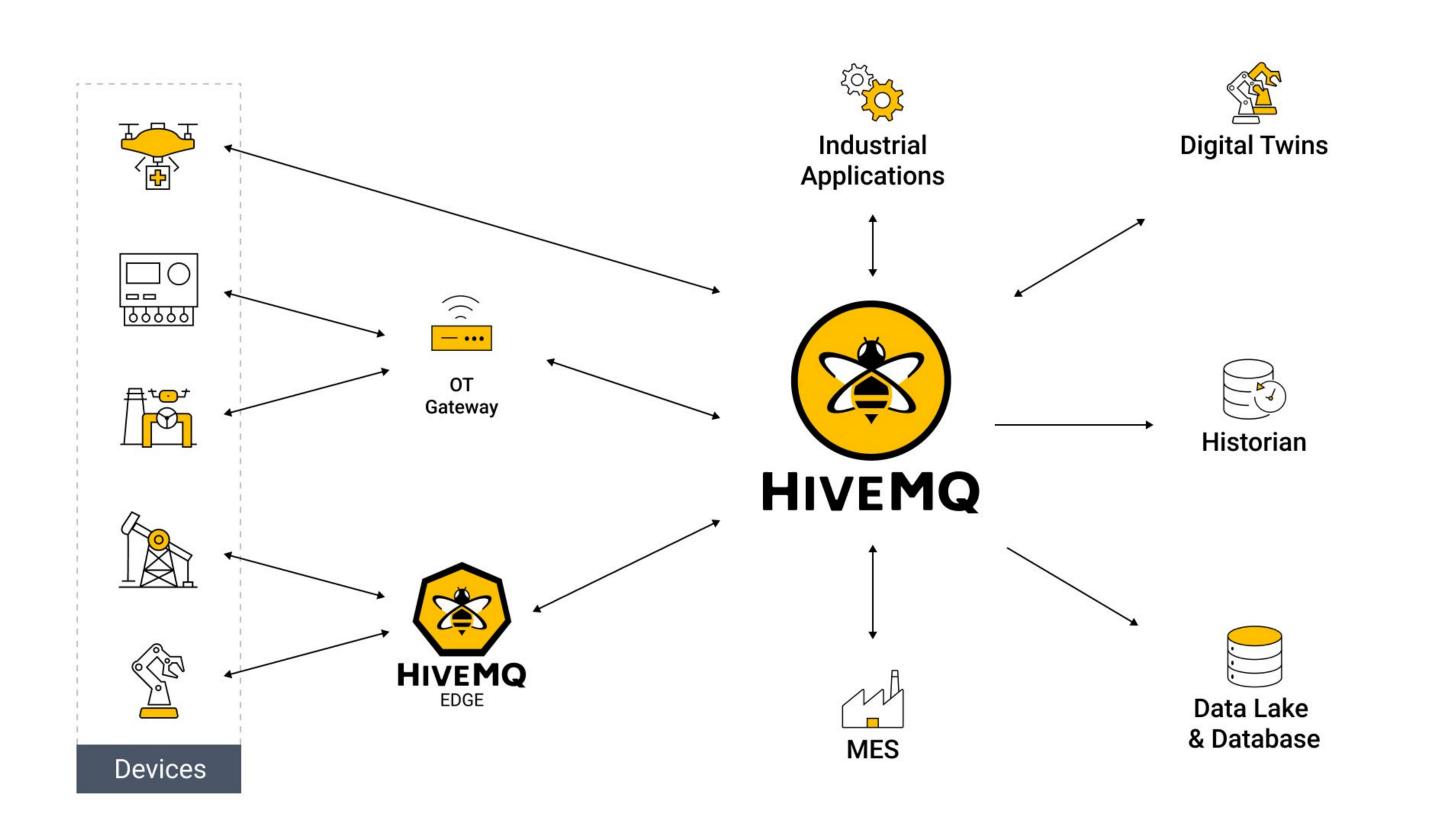


The HiveMQ Platform









The Enterprise MQTT Platform

Key Industries

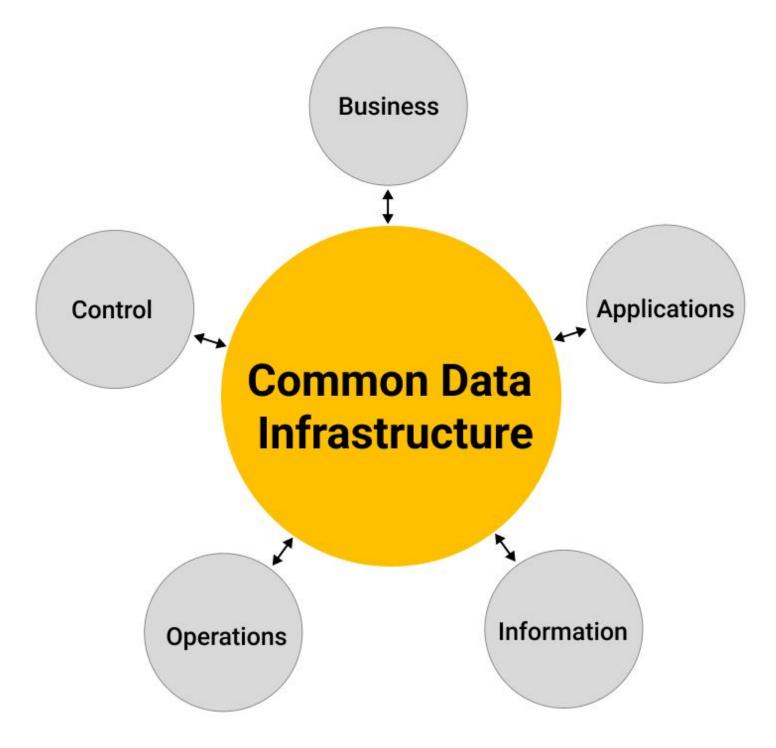


Unified Namespace



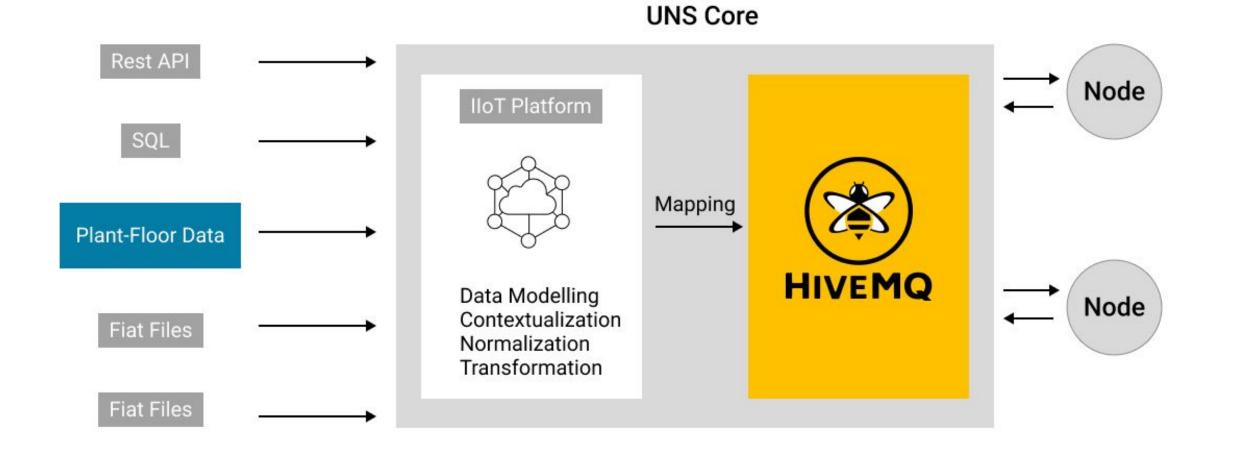
Foundations of Unified Namespace

- Edge Driven
- Open Architecture
- Lightweight
- Report by Exception



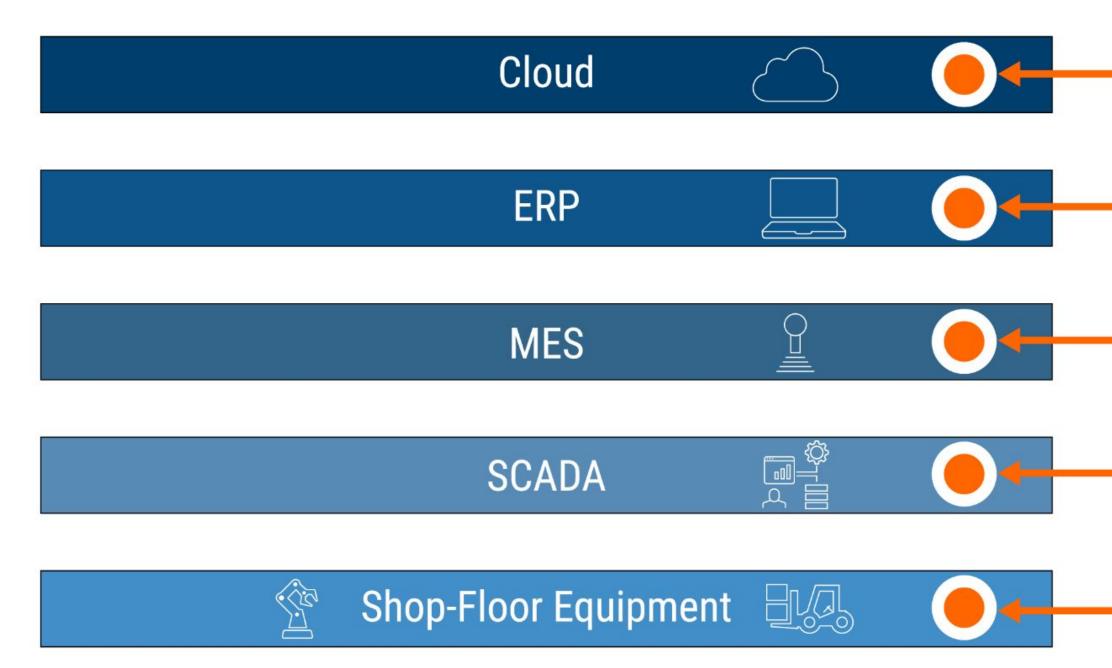


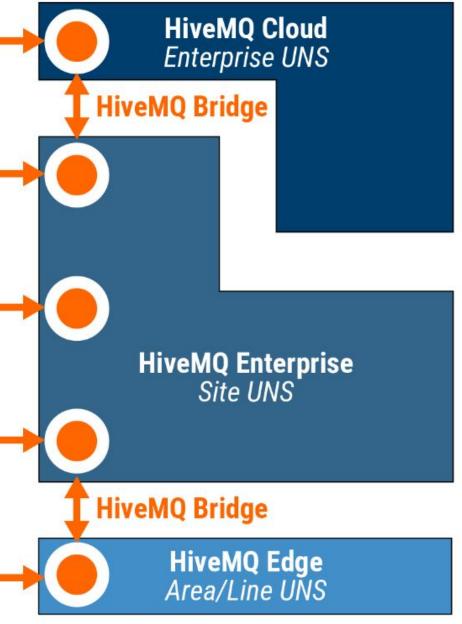
The Core of Unified Namespace





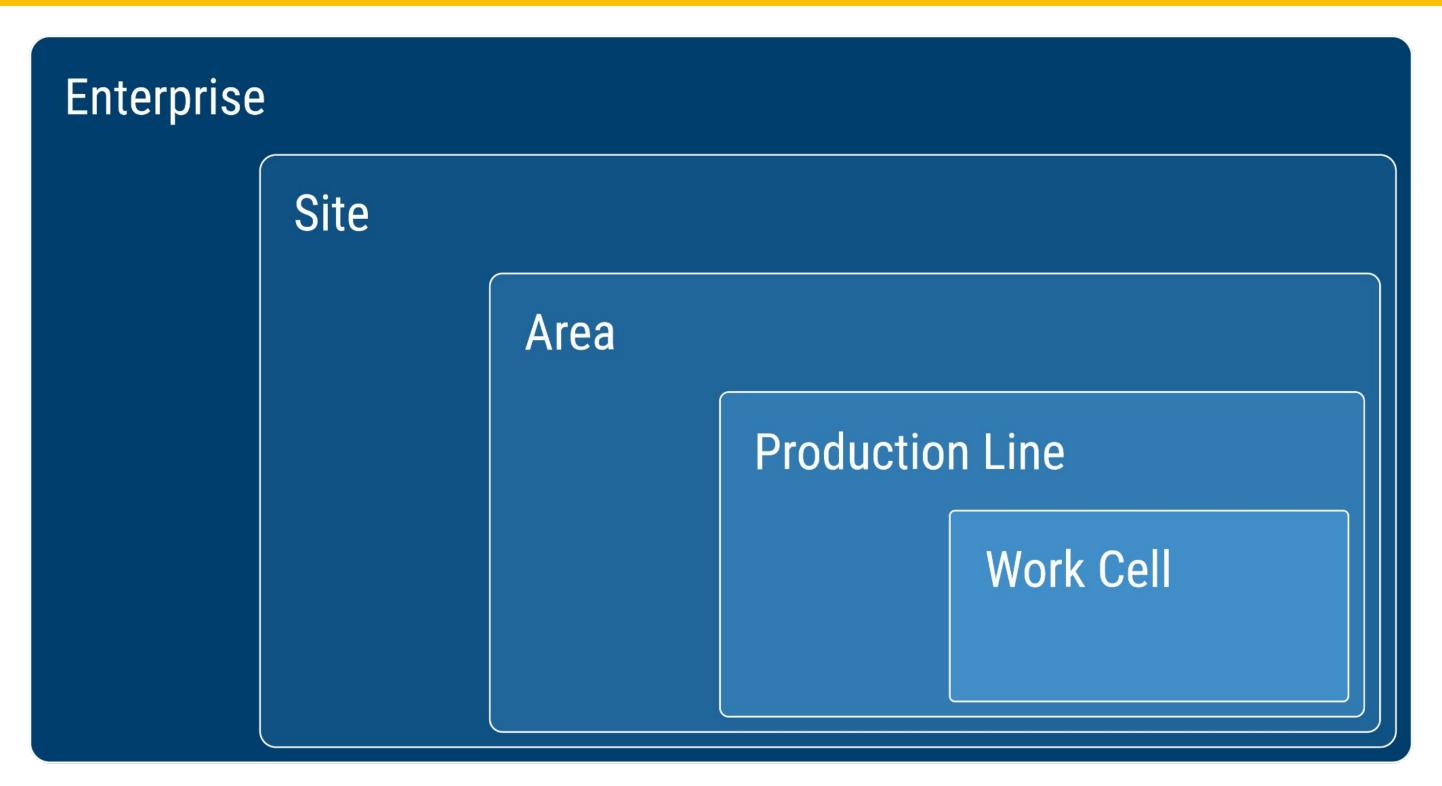
Reference Architecture Model







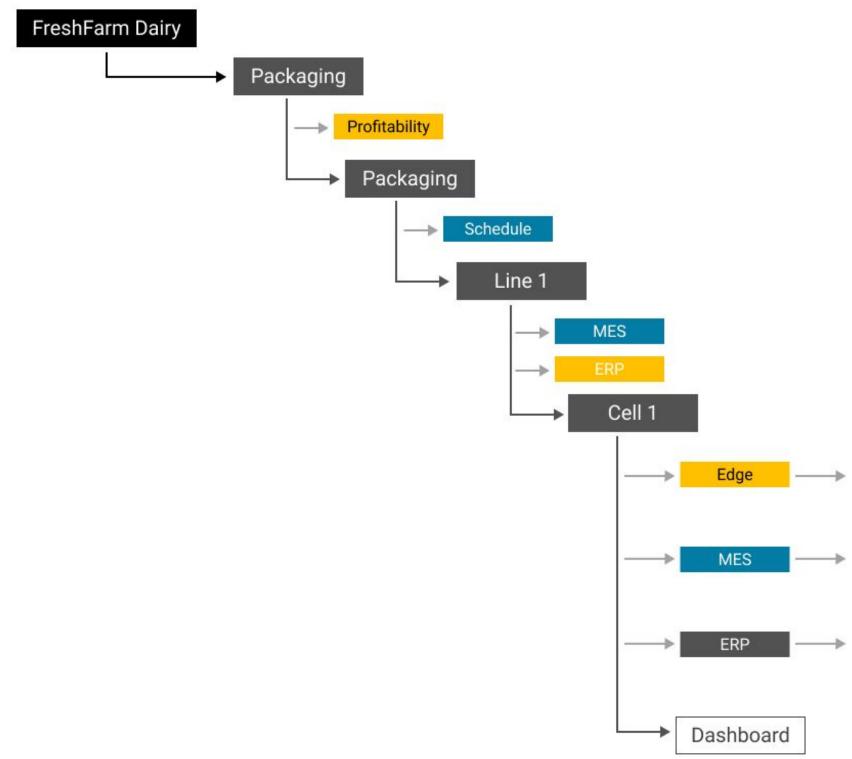
Best Practices for Structuring the UNS



ISA 95 Common Data Model

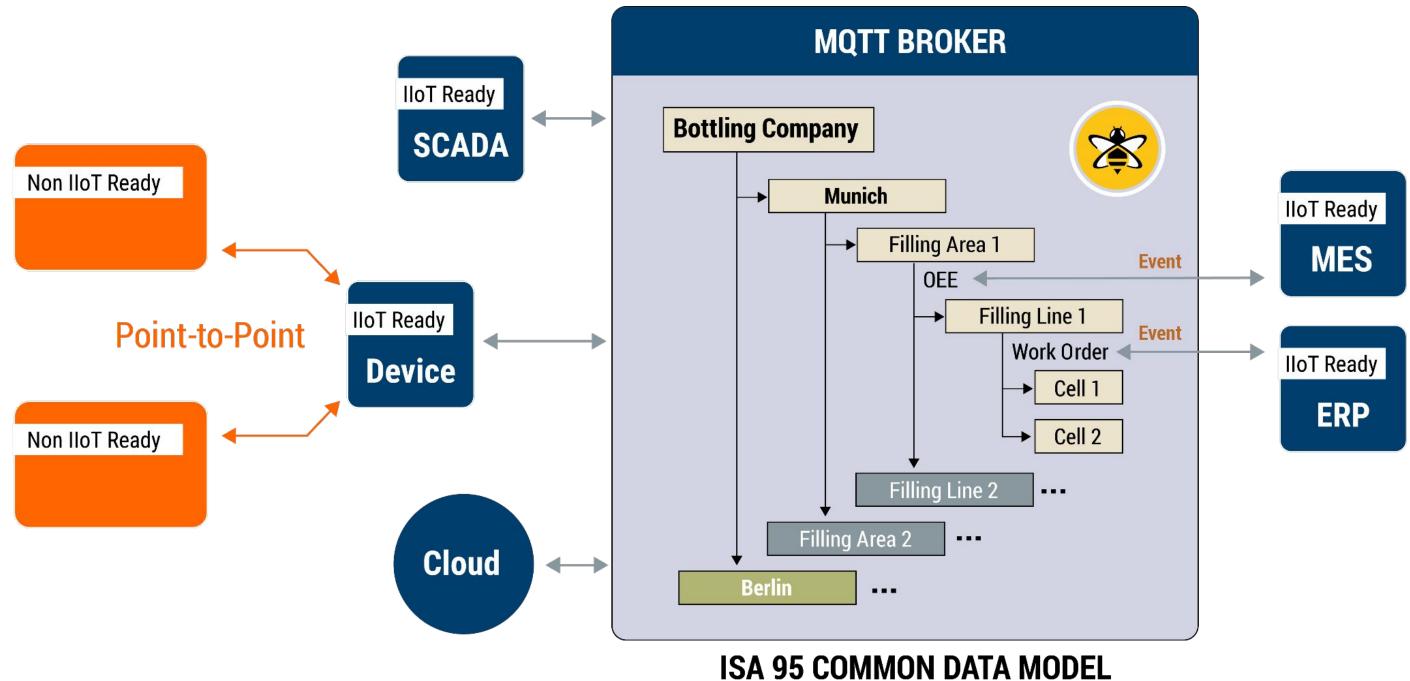


UNS Semantic Hierarchy



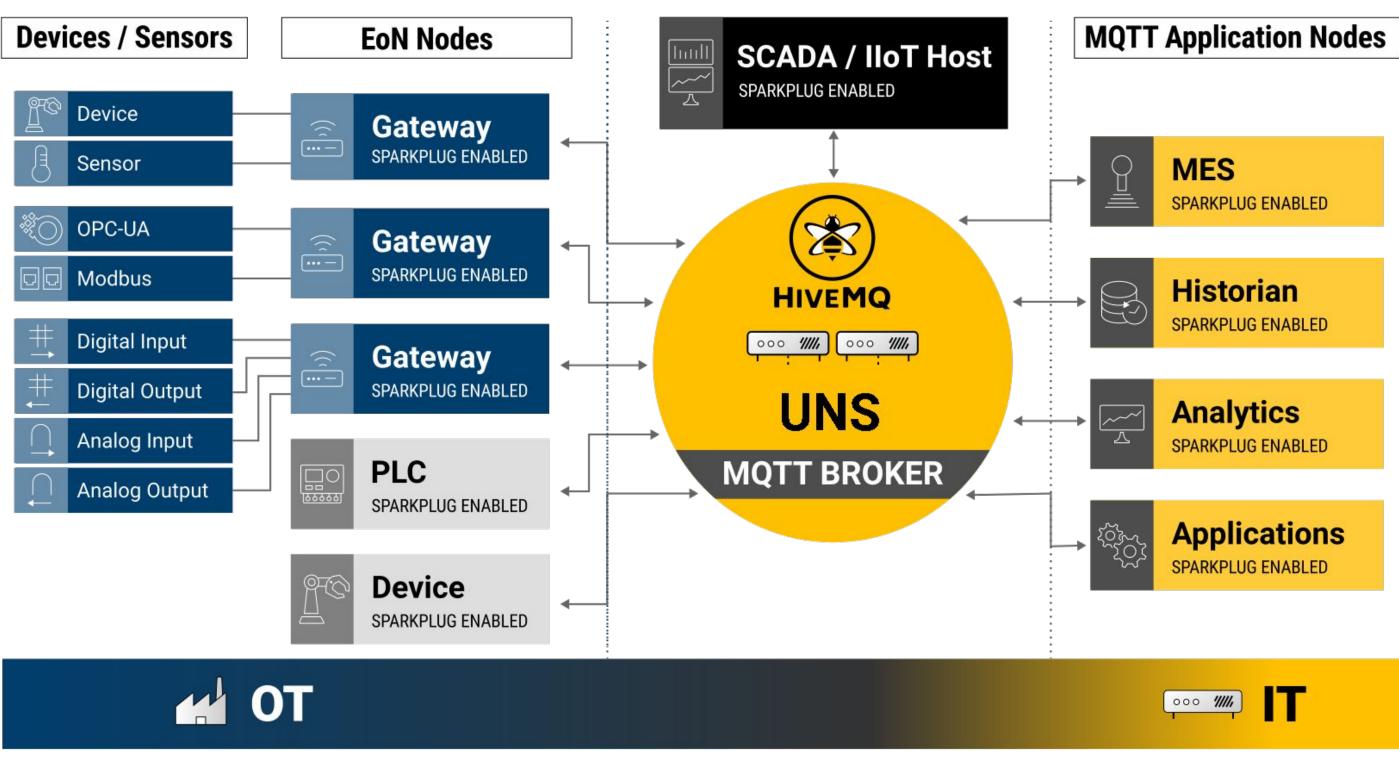
- Fill LevelFilling Pressure
- Production
- Quality
- Maintenance
- OEE
- KPIs
- MTTR
- Ad-hoc
- Work Order
- Start Time
- End Time
- · Batch Info
- Alarms
- Setpoints

Example of a UNS Enterprise Structure



Copyright © by HiveMQ. All Rights Reserved.

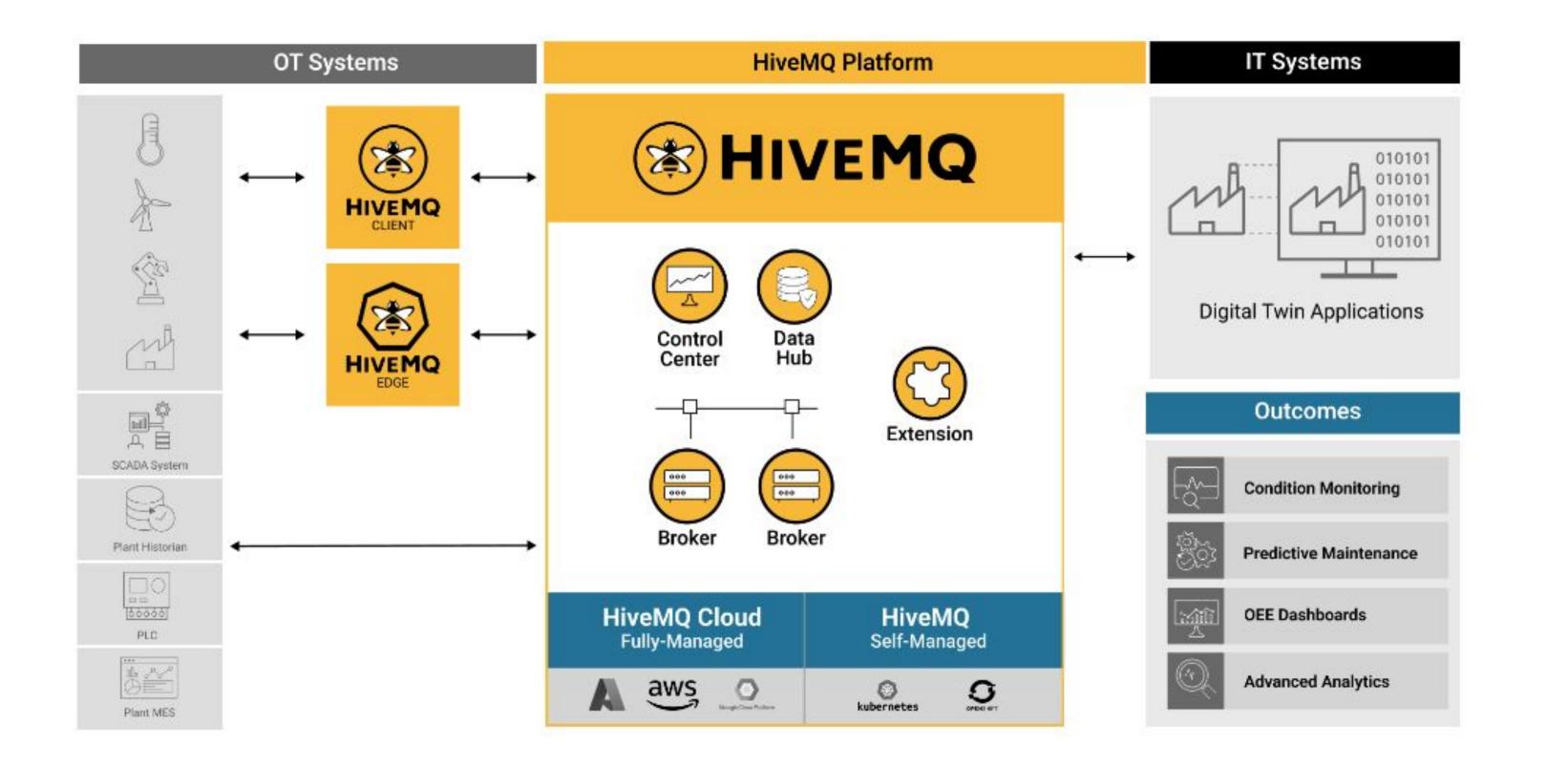
Where Does The Unified Namespace Live?



Copyright © by HiveMQ. All Rights Reserved.

© HiveMQ GmbH

How HiveMQ Enables Digital Twin Use Cases



Copyright © by HiveMQ. All Rights Reserved.

*

Enabling Water System IoT Data Streaming

Customer: DFW Airport

What they do: Second largest airport in the world. Smart City & Logistic needs.

Challenges: Reliable real-time communication with 5 different controls systems, legacy communication protocols, and need for remote end device communications

HiveMQ solution: Messages brokered through HiveMQ solution standardizing IoT with SparkPlugB, and stream data between the digital twin, remote devices and controls

Results: Real-time fault detection and diagnosis (FDD) to digital twin to reduce energy use by 20% and drive operational workforce efficiency by 25%. Meet sustainability goals

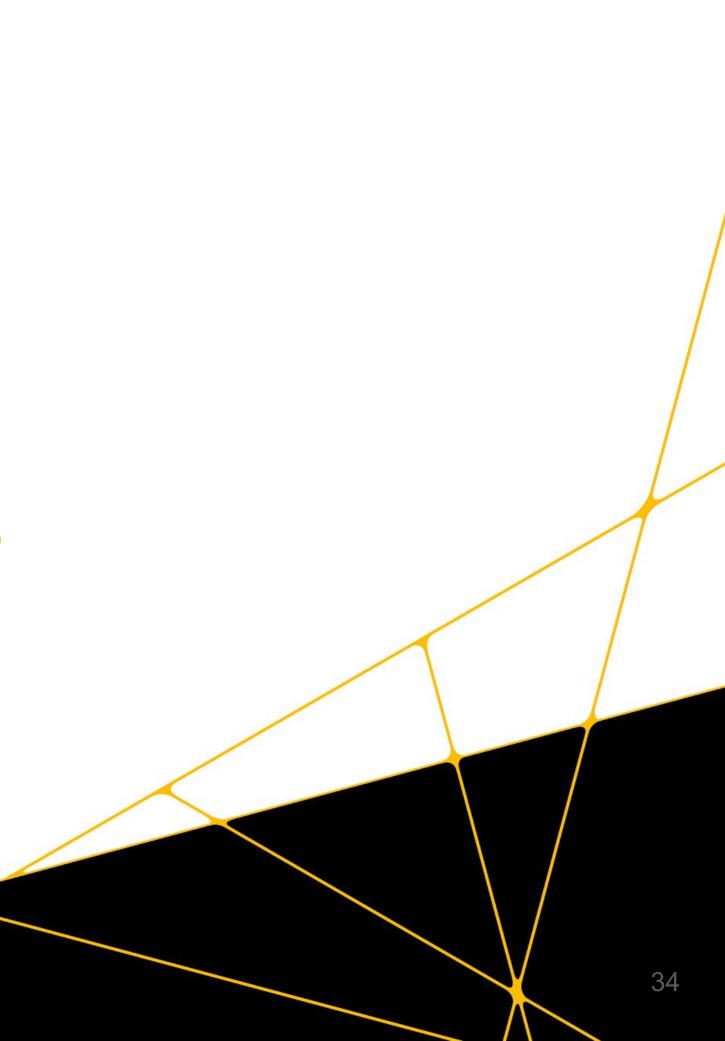
Results: District Water Metering reducing unaccounted water loss from 25%-10%, and flow/pressure/quality communication from 6 hrs to 15 min intervals and automated valves

Results: Integration of flight data with controls, fault detection, operational oversight for passenger bridge perfect turn, asset condition monitoring, reduction of jet-fuel burn goals

33

Demo The Power of Digital Twins





Q&A

Do you have any questions for our speakers?





Resources

Advancing Digital Twin Use Cases with IIoT and MQTT Hands-on Guide to Using MQTT and Eclipse Ditto for Digital Twins **Building Industrial Digital Twins on AWS Using MQTT Sparkplug DTAP - Proven Approach to Digital Twin Solutions MQTT Essentials - All Core Concepts Explained Unified Namespace (UNS) Essentials for IIoT MQTT Sparkplug Essentials for IIoT | HiveMQ**

Contact Us





Kelly Watt Senior Digital Twin Consultant

Digital Twin Consulting

Kelly@digitaltwinconsulting.com www.digitaltwinconsulting.com





Ravi Subramanyan

Director of Industry Solutions Manufacturing, HiveMQ

Ravi.Subramanyan@hivemq.com linkedin.com/in/ravisubra/





Backup



Relevance of Digital Twins in Manufacturing



According to <u>IoT Analytics</u> <u>Digital</u> <u>Twin Market Report</u>, the digital twin market is expanding, with a projected CAGR of 30% between 2023 and 2027.

29% of global manufacturing companies have either fully or partially implemented their digital twin strategies.